



PALBOARD is an innovative multilayered sheet that offers the qualities of rigid and foamed PVC together. Based on Palram's 50 year experience in extruding quality PVC sheets, it combines the surface quality and characteristics of rigid PVC with a reduced weight due to a recycled foamed PVC core.

PALBOARD is easy to fabricate, making it ideal for a wide variety of sign and display applications. It makes an excellent printing substrate and, suitable for digital or traditional printing. PALBOARD can be used in harsh chemical environments due to its high chemical resistance.

www,palram.com



PALBOARD™ & PALBOARD™ 2D

Easy to Use

- Rigid yet lightweight, making it easy to fabricate: it is suitable for die cutting, sawing, drilling, milling and routing
- Smooth and uniform surface
- Bright white surface

Main Benefits

- Hard smooth surface
- Recycled lightweight foamed PVC core
- High structural strength with a relatively low weight
- Excellent chemical and fire resistance
- Easy to fabricate and thermoform
- Good adhesion capabilities
- Good electrical and thermal insulation
- PE protection masking on both sides

Typical Applications

- Industrial and construction signs
- Point of purchase stands
- Fabricated and structural parts

Colors

White - Black

White - Black - White

White - White - White For outdoor use

Standard sizes

Thickness: 3, 5,10 mm

Length: 2,440 mm / 3,050 mm

Width: 1,220 mm / 1,500 mm / 2,030 mm

Flammability

PALBOARD is self-extinguishing and complies with the most demanding international fire resistance standards in the field of plastics, as indicated in the detailed table herein. The classification is subject to product type, thickness and color.

Standard	Thickness	Classification*
EN13501	3mm	B, s2, d0
	3-10mm	B, s3, d0
UL 94	3-10mm	V-0

^{*} For more detailed information please contact your Palram distributor.

Typical Physical Properties

Property	Standard	Conditions	Units	Value		
Physical						
Density	ASTM D-792		g/cm³	0.58 - 0.62		
Water absorption	ASTM D-570	24 hr @ 23°C	%	3mm - 0.5 5mm - 0.8		
Mechanical – Machine direction						
Flexural modulus	ASTM D-790		MPa	1600		
Shore hardness	ASTM D-2240		Shore D	60		
Thermal						
Service temperature r	ange		°C	-10 to 55		
Heat deflection temperature	ASTM D-648	Load: 1.82 MPa	°C	62		
Coefficient of linear thermal expansion	ASTM D-696		10 ⁻⁵ /°C	6.7		
Electrical						
Surface resistance	ASTM D-257		Ohm	4.1x10 ¹⁴		

PALBOARD 2D 2D Applications

TWO-Layers - White/Black

Palboard 2D has a white, solid, ultra-smooth PVC surface with a rigid, black PVC back. Ideal for flat, image printing and signage applications with black edges and back.

- POP and retail display signs
- Digital and screen printing
- Routed & relief lettering
- Rich, black edge and back make Palboard 2D ideal for stand-offs





PALRAM H.Q.

Tel: +972 4 8459900 www.palram.com

PALRAM EUROPE LTD.

Tel: +44 1302 380777 Fax: +972 4 8444012 Fax: +44 1302 380788 palram@palram.com sales.europe@palram.com

PALRAM AMERICAS

Tel: 610 2859918 Fax: 610 2859928 palramamericas@palram.com www.palram.com/us/





In as much as Palram Industries has no control over the use to which others may put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material should make his own tests to determine the materials suitability for his own particular use. Statements concerning possible or suggested uses of the materials described herein are not to be construed as constituting a license under any Palram Industries patent covering such use or as recommendations for use of such materials in the infringement of any patent. Palram Industries or its distributors cannot be held responsible for any losses incurred through incorrect installation of the material. In accordance with our company policy of continual product development you are advised to check with your local Palram Industries supplier to ensure that you have obtained the most up to date information.

